

MF Capsule

Description

The ALpHA® MF grade pleated polypropylene meltblown filter capsule is manufactured using high quality components that are nontoxic and biologically inert.

Materials of Construction

All components of the ALpHA® filter capsule are either animal component free or in compliance with EMEA/410/01 Rev. 3 (EDQM 5.2.8 07/2011:50208), and US Code of Federal Regulations 9 CFR 94.18 and 21 CFR 189.5. These materials are listed for food contact use in the Code of Federal Regulations (CFR), Title 21, as below:

Media:	Polypropylene	CFR Title 21, 177.1520
Upstream support:	Polypropylene	CFR Title 21, 177.1520
Downstream support:	Polypropylene	CFR Title 21, 177.1520
Outer guard:	Polypropylene	CFR Title 21, 177.1520
Core:	Polypropylene	CFR Title 21, 177.1520
End caps:	Polypropylene	CFR Title 21, 177.1520
Capsule housing:	Polypropylene	CFR Title 21, 177.1520
Spaling method:	Thermal bonding	

Sealing method: Thermal bonding

Pore Size Ratings (Absolute) 0.45, 0.6, 0.8, 1.2, 2.4, 5, 7, 10, 20, 30, 40, 70 microns

Operating Characteristics

Operating temperature range: 32 °F to 100 °F (0 °C to 38 °C) Maximum temperature rating: 160 °F @ 35 psig (71 °C @ 2.4 bar)

Maximum operating pressure (liquid service): 75 psig @ 100 °F (5.2 bar @ 38 °C) Maximum operating pressure (gas service): 50 psig @ 100 °F (3.4 bar @ 38 °C)

Sterilization

Autoclave: 121 to 135 °C (15 to 30 psi, 1 to 2 bar), 30 to 60 min, \geq 3 cycles. Capsules must not be steamed in place (SIP).

Biological Safety

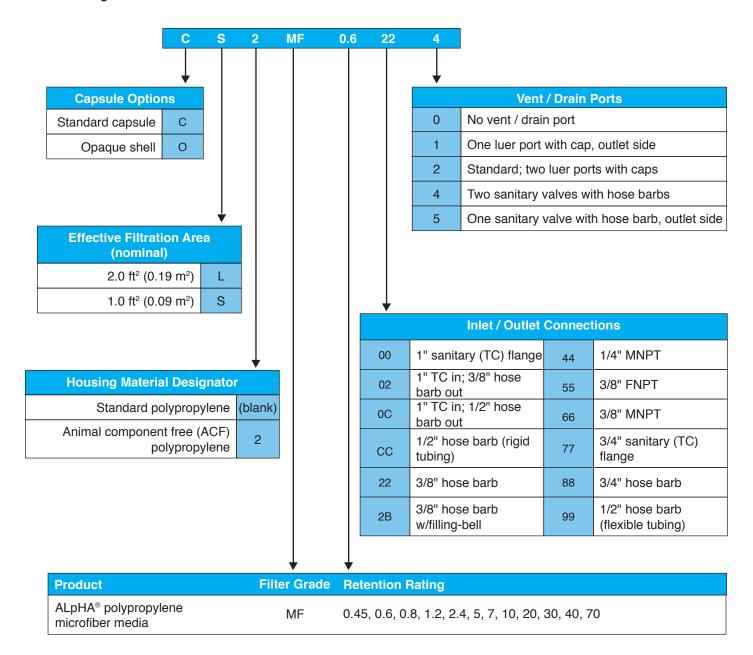
ALpHA® filters meet the requirements as specified in the current USP Class VI plastics, physicochemical, oxidizable substances, and cytotoxicity tests. Bacterial endotoxin levels in aqueous extracts of ALpHA® filters are less than 0.25 EU/mL, as determined using the *Limulus* amebocyte lysate (LAL) test. No binders, adhesives or surfactants are used in the construction of ALpHA® filters. Filters comply with Commission Regulation (EU) No 10/2011.

Quality Assurance

ALpHA® filters comply with the Food and Drug Administration Code of Federal Regulations, Title 21, Parts 210 and 211. Product is manufactured and packaged in a cleanroom facility that, through voluntary compliance, meets or exceeds FDA Good Manufacturing Practice Standards. To ensure product reliability, Meissner's Quality Assurance staff continually audits the manufacturing process for conformance to its Quality Management System. Each ALpHA® filter is clearly marked with filter type, lot number and serial number.



Ordering Guide



Additional information about ALpHA® filter products is available in the Green Docs document which is viewable at https://www.meissner.com/downloads/alpha-gd008-2.2.pdf

ALpHA is a registered trademark of Meissner Filtration Products.

